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4) THE FACIAL COSMIETC

- (21) Priest Application No.: Sho 59-279161 (22) Applicates Date: December 29, 1984
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Specification

- Time of the lavertica FACIAL COSMETIC
- 2. Ohim
- (1) Fraid commits characterized by the fact that it combine 1-10 because ph engine of me attent afternes using questions by (A) learnibelot. 10-98 percent by wright of the volume bydrocarbas oil described by (B) bearinbelow, and 0.5-35 percent by weight of powder.
- An organic vilicons resin comprising units of the generic formula A.SiO (4-1)12 (where A denotes a (A) hydrocarbon group or phonyl group with I to 6 carbon crosses, and a denotes a number ranging in value from 1.0
- Volatile hydrocarbus oil with a boiling point ranging from 60 to 260°C at ross temperature. **(B)**
- Detailed Description of the Invention Pladustrial Field of Application

The present invention relates to feetal connecties. More specifically, it relates to freial commerce that have good moisum resistance, perspiraira resistance, od rechtuses, and pating qualkier

When in means by the term begin comments in the present invention comprises undercura is well is conventional mallosope.

(Prim And

These are various forms of firsh comments including colid foundations, which says the down, only foundations, and lipsicion, all of which consid of powder and ell. There are also camilsion-type foundations and other fixed cosmetica. based on emulsion systems, all of which are characterized by the feet that they contain large amounts of inorganic powden such as tale, haolin, red iros onide, titunism onide, and titanium-mics pearlescent pigments and organic pigments such is aylon, cellulose, and far pigarants.

Such facial cosmatics are subject to sporting, running, and the like from the extion of sebana, perspiration, or the offic in other cosmeries. Women are universally disservished with such running and splotchiness, especially in the hot and humid

The present invention in described in hunter dauli extended by seem of working enougher. arranges a car proper pl press carrendger Mining ध्यक्तिकरात्रुक्तक कार दिल्ला क विकारमार्ग्यक होने व्यक्तीहरू

Working Europh 1 Oily Foundation

	Complete Olly Rounding	25.0
Mog_	ing Europe's I Oily Poundance	13.0
[8]	Linguis Genigs	3.0
(2)	Red iron cuits	4.0
([3])	Wicocolleging Mai	3.0
[{4}}	Fidure bearing	1.0
[3]	Sorbita andioless	n &
16	South of the state	

Ortonic circons resis with a scolecular weight of approximately 3,000 described by the generic formula {{@}} (CH), SiOn where the ratio of (CH), SiOn units to (7) SiOz wii = 1.5:1

leopu (Registered trademust) E Balance (Boiling point 116-143°C) {(C)}

Fragrands **{P}**

As suitable

(4)-(1) were medled by origing a 70-20°C, and then (1)-(3) were edded and dispersal. The minure was described. (9) and appear the minutes are brecared in miniple contained to chain oily foundation.

The oily foundation of Working Example 1 showed Const moisses assumes oil assistance bearbirdies residence and limbs running or splotchings.

Comparative Frample 1 Oily Foundation

Comparative Franchis I Only Pount	25.0
	15.0
[1] Krolin donies	3.0
والمالية والمالية والمالية	4.0
TOTAL SOUMES CASE	5.0
പ്രത്യ പ്രത്യാഗിയി	1.0
	1 0. 0
Down Down MOILA COLLAR	10.0
[8] Ethyl docised redemark) E [9] Boses (Registered texternark) E (Boiling point 116-143°C)	Balance As desired
[10] France	≈ 70-80°C 255

(7) and (6) were sucled by salaring a 70-20°C and dispersed in (9). (4)-(6) were added and melted by heating. (1)-(3) were sided and uniformly dispersed, and the mixture was described. (10) was edded, and the minime was stirred and packaged in the prescribed contained to obtain only

Worldag Europis I and Companies Europie I was Countrator. subjected to the following evaluates.

have क्षित्र करा कृष्णिक्षित्राच्या कृष्ण कराव्य हा स्थितहरूट W thing Example I and Comparative Example I were capital क कुछ क्रकेट्स क्या किट्याना क्षित्र ए क्षेत्र क्षेत्र क्षेत्र क्षेत्र क्षेत्र क्षेत्र क्षेत्र क्षेत्र क्षेत्र 10 grass crips a seagest sought. Mysso con bacones and completed, the named of the named bronstened from the alors appear to are times being (and the appearance of evoluting the duriness of the color visually.

[Scoring Systems]

- 1 No transference.
- 3 Light paragazas
- 3 Marked masserance.

The results, who was in Public 1, are the mean values from five usting cycles.

Toble I

Toble 1			
	W diet	Squaleas	
Working Example 1	1.0	1.0	-
Comparative Enample 1	2.3	2.8	
Comparative			

The results show that the facial countries channel is Working Europe 1 resisted alonghing off while water and equalence i.e., is has beened leading qualities, maisses resistance, and oil resistance these Compressive Example 1. a prior on oily foundation with good lessing qualities.

Working Example ? Liquid Lipaist

- Isopes (Registered trefament) A **20.0** (Boiling point 64-70°C) Solvand (Registered Indepent) 250 20.0
- (Boiling point 240-260°C)
- Organiz allicome resis with a molecular weight of approximately 3,000 described by the generic formula **(3)** (CH) is SiOu where the ratio of (CH) is SiO is taite to 10.0
- SiO, waim is 0.5:1 Glyczyl misostewe 10.0 (4)
- Red No. 226 As sairable {5} Fragrance 16

45

10.0

955_0

(1)-(3) were welled by induction (1 50-40°C. In () purese operation, (4) and (5) were varied with a roller, than the to (1)-(1), and dispersed. The minuse we therefole th ((3) that colded to obtain liquid lipsicit.

The liquid lipsoich obtained in Worling Example 2 bowed good molerum resistance, oil revision, perspiration entrances and links sporting on running due to enhance to Des brognes also pred a भिर्मानिकर जाल्कमीर वर क्रेड गिन्ड-्रविती रुखे का किये अविविद्याचेत्र

യഗ്രഹ്യ	ing Bumple 3 Masser Stellad (Regiment buleaut) 71	
A ON	Grand Regulation was	
(11)	Sheller (Revision Point 173-195 C)	weigh

Official alicens using the projection weight of (Boiling point 173-19 approximately 2,000 described by the generic formula (CH), SiO where the rain of (CH,), SiO units [2]eo SiO, win io O.G:1. 15.0

0.\$ Black iron oxids P.O.E. (20 moles) sorbines monolaurae [[3]]

As suitable 808 Fragrands

(1)-(3) were suched by stirring a 70-60°C, and (4) and **(S)** (5) were edited and dispersed. The mixture was deserved, and (6) are appearing in opening interest.

The massin of Working Example 3 showed limbs purely or got the like and did not with to the Chapper-

Working Emmple 4 Countie Untercous

64 ON IT	S. 0	
[1]	The state of the s	0.3
-	Thursday Monids	
(2)	Red into onthis	0.2
(3)	The land of	
	Agree page outga	
	Maphprohloghajonas	20.0
[[3]]	Salara de la companya	
-	(n = 109) Solvand (Registered trademark) 100	10 M
200		10.0
$\{G\}$	(Boiling point 160-175°C)	s. 0
	Colles posses	4.0
aen D	- mad morrooms	
(7)	Microcaystalling CVII	0. I
[B]	Micros esquiolesse	maintag of
E- P	a sign confidence	ENEXIDED OF

[10] Organiz vilicore resin vili e molecular weight of approximately 3,000 described by the generic formula (CH) was the ratio of (CH) sions units to (C,H,)SiO, units to (C,H,)SiO, units to SiO, univ is 0.9:0.1:0.2:1

[11] leaper (Registered tredemark) H

Oxediac pole 171-193°C)

[12] Ludues

An etalined

(1)-(4) was salved and reconnect to purvoise. In a redough charges (2)-(11) And segment une segment a The two minutes there winted together tail described, and (12) the tipped to opinio a consecute medicace.

The commits undercord of Worlding Erventile of improved the opposition qualities of facial comments conflict co top of it and appressed ficial commetic breakdown

Working Europh's S Mighlighter

- Solution (Registered to demonst) 130 (Boiling point 170-203°C)
- Organic allicons resin with a molecular weight of approximately 8,000 described by the generic formula (CH) La CH La SiO to where the min of (CH) SiOn 43 units to (CH) SiO mits to S.67:1. 0.5
- Tranhum-mics pearlescent pigment As suivable **{3}**
- Fragrances **{4}**

(1) and (2) tress method by bearing, and (3) and (4) were added and dispersed to obtain highlighter.

The highlighter obtained in Worlding Bransple 2 chored links running or splotchiness and had a refreshing feel on the ಬ್ರಿಯಾ ಎ

[Biffed of the laventica]

Were begins connected on the parameter approximate the said moisture resistance, perspiration resistance, oil resistance, and lials ununité et abjoirquest projet abossig mai pre o refreshing fed on the other.

Applicant: Kobrobild Koloko Shiosido

Amendment (Originated by Applicate)

April 11, 1983

To The Commissioner of the Putent Office, the Honorable Manadu Shigu

Accepted (Stamped)

Come Identifica Impances Prient Application No. Sho 69 59-279161 This of the baveation Facial Cosmetic

- Party Piling the Amendment Relationship to this case: Applican 3 Kabushilti Kaisha Shiscida (1951) EDOUGH Representative: Yoshio Ozo Address: S-S-7 Ginza, Cheo-les, Tolyo
- Subject of the Amendment The "Claim" and "Detailed Description of the 4. Invention sections of the Specification
- Description of the Amendment S.
- The "Claim" rection is to be amended as shown on the (I) carlosure.
- Room temperature in line 10, page 4 of the Specification is to be amended to ordinary (2) parperulus.

·Room temperature in lies 16, pers 3 of wes Specification is to the content of continuity (3) lemperatures.°

(Backman)

- 2. **Clai** (1) Freial connectic characterized by the for the li connection 1-70 percent by weight of the organic mileous resin described by (A) hereinbelow, 10-98 percent by weight of the volcale bydrocerbon oil described by (B) hereinhelm, and 0.5-35 percent by weight of powder.
- An organic vilicous resin comprising units of the generic formula R.SiO (4-a)42 (where R dennue a hydrocarbon group or phenyl group with I to 6 carbon stoms, and a denotes a number ranging in value from 1.0 to 1.8)
- Volatile hydrocarbon oil with a boiling point ranging (8) from 60 to 260°C at ordinary temperatures.